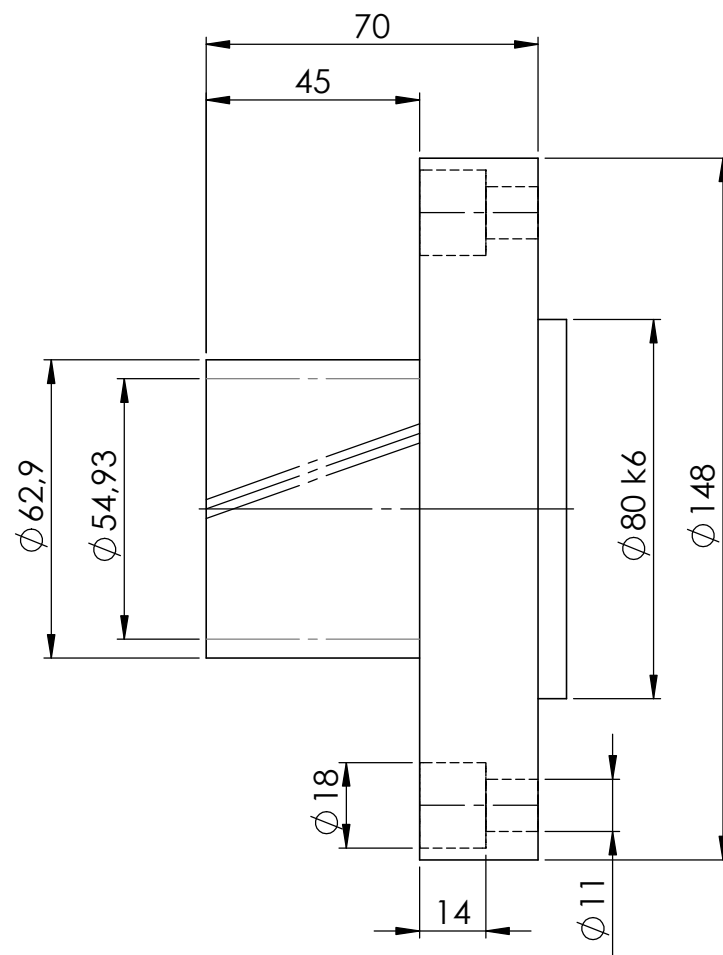




Teeth carburized and quenched to 58-62 HRC